Art.-No.: 6.4355.4000

4355

1K Fillprimer grey

Characteristics

4CR 4355 is a 1K-repair filler of excellent filling power for the automotive industry. Usable on sanded old layers of paint shop primers and directly on steel, aluminium and zinc plated steel. Time saving as result of easy sanding and quick drying time. Chromate and lead free. Do not apply on old thermoplastic coatings.
Consumption: 5 - 7 m² / l

V.O.C. Value

EC limiting value for the product (cat. B/c): 780 g/l
This product contains max. 780 g/l VOC.

Tech Tip

Do not apply on old thermoplastic paint.

Application

Air / Flowjar - Spray gun:
spraying pressure: 1.7 - 2.0 bar
spraying nozzle: 1.3 - 1.8 mm
spraying operations: 2 – 3

Curing time / Flash off time: 10 min. before oven drying.

Dry:
Metal temperature 20°C: recoat time after 30 min. / dust dry after 15 min
Metal temperature 60°C: recoat time after 15 min. / dust dry after 5 min
sandable: after 45 min.

Processing conditions: from + 10°C and up to 75% r elative air humidity.

Technical Data

Coat thickness / dry film	40 - 50 Î¼m
Spraying viscosity 20°C	18 - 22 s 4 mm DIN
Thinner	4CR 0505; add approx. 50 - 70%
Colour	grey

Storage and Transportation

At least 3 years, if stored in tightly closed original containers.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.